



## Our Capabilities

### Spline & Thread Rolling Fundamentals

#### Materials

Most Carbon & Alloy Steels Can Be Roll-Formed  
AISI 1020-9310.....300M.....AISI 303 and 410 Stainless

#### Hardness

0-35 Rc .....(Best at 18-20Rc)

#### Pre-Roll Diameters

+/- .001" On Threads  
+/- .0005" On Splines

#### N.D.P.

12 to 96/128 (Subject To Design Review)

#### Number Of Teeth

Minimum 11 .....Maximum 300

#### Pressure Angles

30.....37 ½.....45

#### Length of Rolled Splines

.25" .....7.5"

#### TIR

.002"Max

For reference purposes only. Call for complete details on your project.

## North America's Leading Spline and Thread Rolling Specialists